

ISSUE: 23/12/2013

ISO 9001 CERTIFIED

Promyde® B38 is a Polyamide 6 grade of high viscosity suitable for extrusion applications in general like high tenacity yarns, corrugated tubes and certain compounding applications.

Product Specifications	Values	Standard method	
Relative viscosity (1% m/v in 96% m/m sulfuric acid, 25ºC)	3,8 ± 0,1	ISO 1628	
Monomer % max.	≤ 0,6	ISO 6427	
Moisture content % max.	≤ 0,1	NAPPA-032	

General Properties	Unit	Value	Testing method
Melting point	₀C	220	ISO 3146
Density	g/cm³	1,13	ISO 1148
Water absorption (23ºC/sat.)	%	9	ISO 62
Moisture absorption (23ºC/50 %RH)	%	3	ISO 62
Apparent density	g/cm ³	0,69	NAPPA-059
Chip size (length-diameter)	mm	2,5	NAPPA-045

Packaging

Big bag / Octabin / Silo truck

Disclaimer: All the information submitted is based on our knowledge and experience. The shown values have been established by using standardized tests performed at our plant. Figures should be regarded as guidance and not as a minimum values. The affectation of the process and applications by different factors or conditions cannot be guaranteed, therefore, users are recommended to perform the test in order to determine the suitability of the product for one particular use.



Nurel S.A. Ctra. Barcelona km 329 50016 Zaragoza. Spain T +34 976 465 579 F +34 976 574 108 www.promyde.com