

# OPTIMAL SMOKE PERMEABILITY AND MECHANICAL PERFORMANCE FOR SMOKED FOOD CASINGS



## ENOXITE® SMOKE AVAILABLE GRADES

S20

S30

**ENOXITE® SMOKE IS A PRODUCT RANGE SPECIALLY DESIGNED FOR THE USE IN FOODSTUFF CASINGS**

Enoxite® Smoke is a technical polymer product range specially developed for use in **smoked food casings**. Its **combination with polyamide (PA)** makes it ideal for **casing production**, offering **gas permeability**, **excellent dimensional stability** during packaging, **high mechanical strength** and **elasticity**, **good shrinkage**, **exceptional adhesion to food**, and **excellent printability**.



GAS  
PERMEABILITY



DIMENSIONAL  
STABILITY



HIGH  
MECHANICAL  
STRENGTH



HIGH  
ELASTICITY



GOOD  
SHRINKAGE

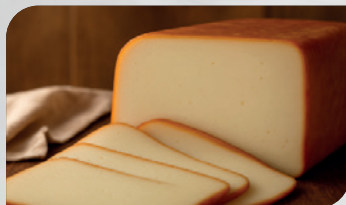


EXCELLENT  
ADHESION  
TO FOOD SURFACES



EXCELLENT  
PRINTABILITY

**FOR SMOKED FOOD CASING, OUR MATERIALS COMBINE SMOKE PERMEABILITY WITH PERFECT FIT AND SHRINKAGE**



## FOR PREMIUM SMOKED FOODS WITH EXTENDED SHELF LIFE



SMOKED  
SAUSAGES



CURED  
MEATS



SMOKED  
CHEESE



OTHER SMOKED  
FOODS

Casings used in **smoked meats, cheeses**, and other products must allow **controlled permeability of smoke and water vapor**.

This specific porosity contributes to **flavor and color development** while helping **preserve freshness** and original **product quality**.

To achieve the necessary **smoke penetration** in the production of **smoked meat**, a mixture of PA with **20–30% of Enoxite Smoke S20 or S30** is recommended.

**WVTR and OTR values for S20 mixed with PA6 on 20 and 30% concentration compared to 100% PA6 permeability** are here shown.

It is also possible to **combine** these products with **copolyamides\***.

\* See **Promyde®** packaging portfolio.

## GAS PERMEABILITY VALUES

FILM COMPOSITION (Thickness = 25 microns)	WVTR (100%RH/30°C), (g/m <sup>2</sup> -day)	% vs. PA6	OTR (90%RH/23°C), (cm <sup>3</sup> /m <sup>2</sup> -day)	% vs. PA6
100% Promyde BF40 L (PA6)	537	–	137	–
20% Enoxite Smoke S20 + 80% Promyde BF40 L (PA6)	920	171	180	131
30% Enoxite Smoke S20 + 70% Promyde BF40 L (PA6)	1112	207	239	174
20% Enoxite Smoke S30 + 80% Promyde BF40 L (PA6)	1207	225	186	136
30% Enoxite Smoke S30 + 70% Promyde BF40 L (PA6)	1266	236	259	189

Samples produced at NUREL by blown extrusion (not three bubble).  
Please note that production process could affect to permeability values obtained.



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